

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
25 July 2002 (25.07.2002)

PCT

(10) International Publication Number
WO 02/056915 A2

(51) International Patent Classification⁷: **A61K 47/40**,
31/165

(21) International Application Number: PCT/US01/49189

(22) International Filing Date:
19 December 2001 (19.12.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/256,681 19 December 2000 (19.12.2000) US
10/023,441 18 December 2001 (18.12.2001) US

(71) Applicant: **CEPHALON, INC.** [US/US]; 145 Brandywine Parkway, West Chester, PA 19380 (US).

(72) Inventors: **JACOBS, Martin, J.**; 1447 Patterson Lane, West Chester, PA 19380 (US). **PATEL, Piyush, R.**; 716 Scott Lane, Wallingford, PA 19086 (US).

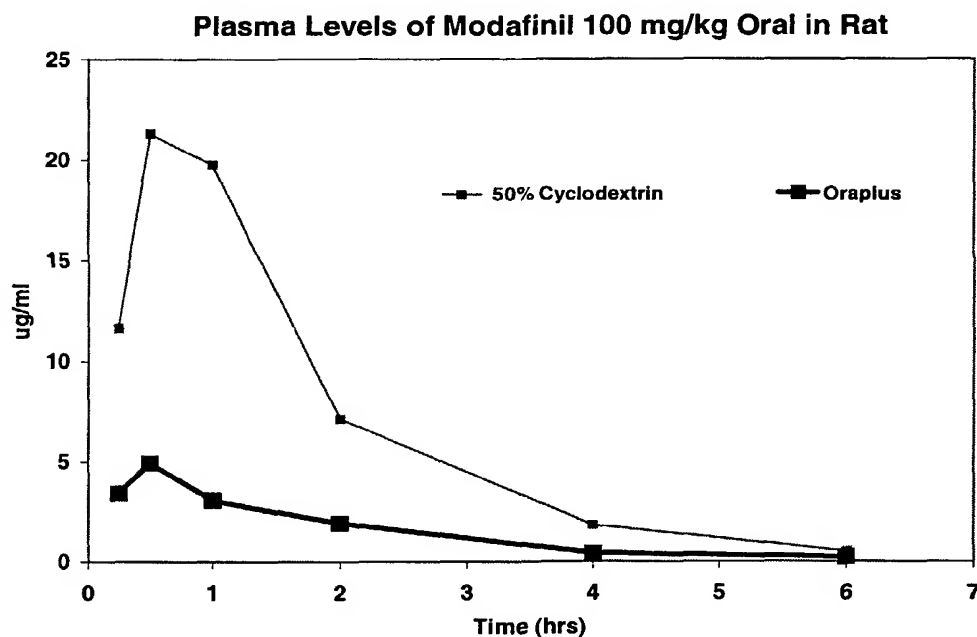
(74) Agents: **MILLER, Suzanne, E.** et al.; Woodcock Washburn LLP, One Liberty Place - 46th Floor, Philadelphia, PA 19103 (US).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: MODAFINIL COMPOUND AND CYCLODEXTRIN MIXTURES



(57) Abstract: Mixtures of a modafinil compound with a cyclodextrin, methods for their use, and compositions thereof are disclosed, along with complexes comprising a modafinil compound and a cyclodextrin which are teste-masked and suitable for oral consumption in an aqueous solution.



WO 02/056915 A2



Declaration under Rule 4.17:

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for all designations*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

- *without international search report and to be republished upon receipt of that report*

MODAFINIL COMPOUND AND CYCLODEXTRIN MIXTURES

FIELD OF THE INVENTION

This invention relates to complexes of a modafinil compound with a cyclodextrin, a method for their use, and compositions thereof. In particular, the invention relates to complexes comprising a modafinil compound and a cyclodextrin in an aqueous solution that is suitable for oral administration.

BACKGROUND OF THE INVENTION

Modafinil ($C_{15}H_{15}NO_2S$), is 2-(benzhydryl-sulfinyl)acetamide, and is also known as 2-[(diphenylmethyl) sulfinyl] acetamide.

Modafinil has been described as presenting a "neuropsychopharmacological spectrum characterized by the presence of excitation with hyperactivity and of hypermotility; and by the absence of stereotypy (except in high doses) and of potentialization of the effects of apomorphine and amphetamine" (U.S. Patent 4,177,290; hereinafter the "290 patent," which is incorporated in its entirety herein by reference). A single administration of modafinil results in increased locomotor activity in mice and increased nocturnal activity in monkeys. Duteil et al., *Eur. J. Pharmacol.*, **1990**, 180, 49. Modafinil has been successfully tested in humans for treatment of idiopathic hypersomnia and narcolepsy. Bastuji et al., *Prog. Neuro-Psych. Biol. Psych.*, **1988**, 12, 695.

Other uses of modafinil have been presented. U.S. Patent 5,180,745, incorporated in its entirety herein by reference, discloses the use of modafinil for providing a neuroprotective effect in humans, and in particular for the treatment of Parkinson's disease. The levorotatory form of modafinil, i.e., (-)-benzhydrylsulfinyl-acetamide, may have potential benefit for treatment of depression, hypersomnia and Alzheimer's disease (U.S. Patent 4,927,855, incorporated in its entirety herein by reference). European Published Application 547952 (published June 23, 1993) discloses the use of modafinil as an anti-ischemic agent. European Published Application 594507 (published April 27, 1994) discloses the use of modafinil to treat urinary incontinence.

-2-

Preparations of modafinil having a defined solid particle size have been described in U.S. Pat. No. 5,618,845, incorporated in its entirety herein by reference, and preparations of a levorotatory isomer of modafinil was described in U.S. Patent No. 4,927,855. Heterocyclic derivatives of modafinil are disclosed in U.S. Patent
5 Application No. 60/204,789, incorporated in its entirety herein by reference.

Modafinil has been approved for use in humans in 100 mg and 200 mg solid unit dose forms in the U.S. It is also desirable to formulate modafinil in liquid compositions. However, formulation of modafinil in liquid compositions is hampered by the low solubility and unpleasant taste of the modafinil compound. It is desirable to
10 formulate compositions that effectively taste-mask the modafinil compound and provide a therapeutically effective amount of the same. It has been found that use of a complexing agent can achieve these goals, thereby enhancing the pharmacological properties of compositions of modafinil compound. The use of cyclodextrins allow for the formulation of a modafinil compound in aqueous solutions suitable for oral
15 administration, and provide for more efficient absorption of the drug by the body.

Cyclodextrins ("CD's") are well-known and are the subject of many reviews. See for example, J. Szejtli, *Cyclodextrins and their Inclusion Complexes* Budapest: Akademiai Kiado (1982); Loftsson, T., *Pharm. Technol. Eur.* **1999**, 11(10), 2032 and J.S. Pagington, *Chemistry in Britain*, **1987**, 5, 455-458. They consist of
20 glucose units linked in a ring configuration, and more specifically, they are cyclic oligosaccharides composed of α -(1,4)-linked D-glucopyranosyl units. The cyclodextrin molecules have essentially a toroidal or donut shape, with an interior lipophilic cavity and a hydrophobic exterior. The most common cyclodextrins are the naturally occurring α -, β -, and γ - forms, which consist of 6, 7 and 8 glucopyranose units
25 respectively, with the respective cavities having a diameter of 5.7 Å, 7.8 Å, and 9.5 Å. Inclusion complexes are formed when a guest molecule fits partially or entirely within the lipophilic cavity of the cyclodextrin. The driving force for complex formation is the displacement of water molecules by the more hydrophobic guest molecule. The degree and stability of complexation depends on how well the guest molecule, or portions of it,
30 fit within the cavity of the cyclodextrin. The exterior of the cyclodextrin molecule is hydrophilic, which can enhance the aqueous solubility of the complex, and thereby the solubility of the guest molecule.

-3-

Cyclodextrin compositions have found some application in the pharmaceutical industry. See Uekama, K, et al., *CRC Critical Reviews in therapeutic Drug Carrier Systems*, **1987**, 3(1), 1-40; Duchene, D, et al., *Drug Dev. Ind. Pharm.*, 1986, 12(11-13) 2193-2215. For example, compositions of Droloxifene in various cyclodextrins are described in U.S. Patent No. 6,077,871. Solubilization of ibuprofen in cyclodextrin solutions have been described in various patents, including U.S. Pat. No. 5,024,997, U.S. Pat. No. 4,727,064 and U.S. Pat. No. 5,866,162. Pirprofen and cyclodextrin compositions were disclosed in U.S. Pat. No. 4,565,807. A solution of cyclodextrin and modafinil has been reported in Rambert, F.A., et al. *Neuropsychopharmacology*, **1994**, 10(3S), Part 2, 169S. It was reported that 1% and 2% aqueous hydroxypropyl- β -cyclodextrin solutions were prepared for intracerebroventricular injection in rats. However, these solutions were relatively dilute, contain a low concentration of modafinil, and were administered by direct injection into the brain, and not by oral means.

While cyclodextrins have pharmaceutical applications and have been used to solubilize or stabilize many compounds, these uses have had more limited applicability to therapeutic agents and there are many compounds for which cyclodextrin complexation is either not possible, or present disadvantages which render them unsuitable for pharmaceutical use. See J. Szejtli, *Pharmaceutical Technology*, **1991**, 24-38; and U.S. Pat. No. 5,362,860. In particular, the bioavailability of a drug:cyclodextrin mixture is often unpredictable, and indeed formation of drug:cyclodextrin complexes often result in decreased drug bioavailability. See T. Loftsson, *Pharmaceutical Technology*, **1999**, 12, 40-50; and Uekama, K, et al., *CRC Critical Reviews in therapeutic Drug Carrier Systems*, **1987**, 3(1), 1-40.

It has been found by the present inventors that modafinil compound:cyclodextrin mixtures provide for bioavailable delivery of a modafinil compound. While cyclodextrins can increase solubilization of a drug, there is not necessarily a direct correlation to an increase in bioavailability of the drug, or in particular, to bioavailability through oral administration. The mechanisms for drug absorption in these systems are more complicated than a simple correlation to the solubilization profile, as evidenced by the fact that formation of drug- β -cyclodextrin complexes often result in decreased drug bioavailability. The complex itself cannot

-4-

penetrate a membrane barrier, thus the drug must dissociate from the complex prior to crossing a barrier. The dissociation of the drug is reflected in the stability constant of the drug:complex equilibrium. A stability constant that generally leads to complex formation may also lead to over-lability and premature drug release, while very stable
5 complexes can result in retarded or incomplete release of the drug. Furthermore, a high cyclodextrin concentration or the presence of excipients may additionally hinder complex dissociation, and therefore the absorption of the drug.

The present invention provides for complexes of a modafinil compound and a cyclodextrin particularly inclusion complexes, which provide for enhanced aqueous
10 solubility of the modafinil compound at pharmaceutically useful concentrations, and offer enhanced pharmacological properties. It has been found that such complexes can provide bioavailability of the modafinil compound, in particular, oral bioavailability, as well as effectively taste-mask the modafinil compound thereby providing palatable liquid compositions.

15 SUMMARY OF THE INVENTION

One object of the present invention is to provide complexes of a modafinil compound and a cyclodextrin. Preferably the modafinil compound in the presence of a cyclodextrin has an aqueous solubility of at least 10 mg/ml. Preferably the modafinil compound is modafinil, the cyclodextrin is a β -cyclodextrin and the complex is an
20 inclusion complex. In certain embodiments, the complex can be a solid, or the complex can be in solution.

Another object is to provide complexes of a modafinil compound and a cyclodextrin, wherein the modafinil compound is bioavailable upon oral administration to a subject.

25 An additional object of the invention is to provide compositions of a modafinil compound and a cyclodextrin. Preferably the modafinil compound in the presence of a cyclodextrin has an aqueous solubility of at least 10 mg/ml. In preferred embodiments, the compositions are pharmaceutically acceptable, and may further comprise one or more pharmaceutically acceptable excipients. In other preferred embodiments, the
30 modafinil compound is modafinil, the cyclodextrin is a β -cyclodextrin, and the compositions comprise a complex, preferably an inclusion complex of modafinil and a cyclodextrin. In another preferred embodiment, the composition is aqueous and

-5-

suitable for oral consumption.

Another object of the invention is to provide a method of preparing a complex of a modafinil compound and a cyclodextrin by contacting the modafinil compound with the cyclodextrin. In certain embodiments, the complex is prepared in an aqueous medium. In certain preferred embodiments, the complex comprises an inclusion complex of modafinil and a β -cyclodextrin. In other embodiments, the complex is dried and isolated as a solid.

A further object of the present invention is to provide a method for treating a disease or disorder by administering to a subject in need thereof a therapeutically effective amount of a composition of a modafinil compound and a cyclodextrin. Preferably, the composition comprises an inclusion complex of modafinil and a cyclodextrin, and is suitable for oral administration.

An additional object of the invention is to provide a composition of a modafinil compound and a cyclodextrin which provides at least a 10% increase in the blood serum level in mammals relative to a solid dose of a modafinil compound without cyclodextrin. In certain preferred embodiments, the composition is a solution, and more preferably, is an aqueous solution. In other preferred embodiments, the modafinil compound is modafinil, and the subject is mammal, preferably a rat or a human.

Another object of the present invention is to provide a composition of a modafinil compound and a cyclodextrin which provides at least a 25% increase in the blood serum level in mammals in the first hour of administration relative to a solid dose of a modafinil compound without a cyclodextrin. In certain preferred embodiments, the composition is a solution, and more preferably, is an aqueous solution. In other preferred embodiments, the modafinil compound is modafinil, and the mammal is a rat or a human.

Still another object of the invention is to provide a composition of a modafinil compound and a cyclodextrin, wherein the modafinil compound is taste-masked. In certain preferred embodiments, the composition is palatable and is suitable for oral administration in a mammal, preferably a human.

Yet another object is to provide a composition of a modafinil compound and a cyclodextrin which upon oral administration provides substantially the blood serum profile of FIG. 1, in a mammal, preferably a rat or human.

-6-

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows the blood serum profiles of a 50% cyclodextrin:modafinil solution and an Oraplus® suspension of modafinil upon oral administration in rats, as shown in Example 3.

DETAILED DESCRIPTION OF THE INVENTION

5 The present invention provides for mixtures of a modafinil compound with a cyclodextrin, and preferably the modafinil compound in the presence of a cyclodextrin has an aqueous solubility of at least 10 mg/ml. One aspect of the invention involves a modafinil compound:cyclodextrin complex, and another aspect involves pharmaceutical
10 compositions of the modafinil compound:cyclodextrin complex. Preferably the complex is an inclusion complex.

As used herein, a "complex" refers to an association of molecules formed by non-covalent interactions between the molecules. This is typically an equilibrium process in solution, and can also exist in the solid state. In a preferred embodiment, the
15 complex is an inclusion complex.

As used herein, an "inclusion complex" refers to any structure where a guest molecule is either partially or completely contained within the cavity of a host macrocyclic molecule. In the present invention, the guest molecule is a modafinil compound, preferably modafinil, and the host macrocyclic molecule is a cyclodextrin.

20 As used herein, "a modafinil compound" or "modafinil compound" and the like, refers to modafinil, its racemic mixtures, individual isomers, acid addition salts, such as a metabolic acid of modafinil, benzhydrylsulfinylacetic acids, and its sulfone forms, hydroxylated forms, polymorphic forms, analogs, derivatives, congeners and prodrugs thereof. Prodrugs are known in the art as compounds that are converted to the active
25 agent (a modafinil compound) in the body of a subject. In preferred embodiments, the modafinil compound is modafinil.

As used herein, "a cyclodextrin" refers to the natural cyclodextrins, α -cyclodextrin, β -cyclodextrin, and γ -cyclodextrin, and their respective derivatives. Preferably, the cyclodextrin is a β -cyclodextrin, which includes β -cyclodextrin and its
30 derivatives. More preferably, the cyclodextrin is β -cyclodextrin, hydroxypropyl- β -cyclodextrin and β -cyclodextrin sulfobutyl ether.

As used herein, "modafinil compound:cyclodextrin mixtures" refers to a

combination of a modafinil compound and a cyclodextrin. In particular, the mixtures refer to either a complex of a modafinil compound and a cyclodextrin, or a composition comprising a modafinil compound and a cyclodextrin. In certain embodiments, the mixtures comprise a modafinil compound:cyclodextrin complex as either a solid, or in
5 solution.

As used herein, the term "pharmaceutically acceptable" refers to those compounds, materials, compositions, and/or dosage forms which are, within the scope of sound medical judgment, suitable for contact with the tissues of human beings and animals without excessive toxicity, irritation, allergic response, or other problem
10 complications commensurate with a reasonable benefit/risk ratio.

As used herein, "therapeutically effective amount" refers to an amount which is effective in reducing, eliminating, treating, preventing or controlling the symptoms of the herein-described diseases and conditions. The term "controlling" is intended to refer to all processes wherein there may be a slowing, interrupting, arresting, or
15 stopping of the progression of the diseases and conditions described herein, but does not necessarily indicate a total elimination of all disease and condition symptoms, and is intended to include prophylactic treatment.

As used herein, "bioavailable" refers to a portion of the administered dose that is absorbed in the blood stream and can readily be determined by techniques known in the art, such as, for example, by measuring the blood serum level of a compound, and in
20 particular by calculating the area under the curve in a blood serum profile.

As used herein, the term "subject" refers to a warm blooded animal such as a mammal, preferably a human or a human child, which is afflicted with, or has the potential to be afflicted with one or more diseases and conditions described herein.

As used herein, "unit dose" means a single dose which is capable of being administered to a patient, and which can be readily handled and packaged, remaining as a physically and chemically stable unit dose, comprising either a modafinil compound or a pharmaceutically acceptable composition comprising a modafinil compound.
25

As used herein, "excipients" refers to substances that are used in the formulation of pharmaceutical compositions, and, by themselves, generally have little or no therapeutic value. Typical excipients include antioxidants, anti-bacterial agents and other preservatives; chelating agents; buffering agents; agents for adjusting toxicity; coloring, flavoring and diluting agents; emulsifying and suspending agents; and other
30

substances commonly used in pharmaceutical applications.

As used herein, the term "about" refers to a range of values $\pm 10\%$ of a specified value. For example, the phrase "about 20" includes $\pm 10\%$ of 20, or from 18 to 22.

In a first embodiment, the present invention provides a complex of a modafinil
5 compound and a cyclodextrin, and preferably a complex of modafinil and a β -
cyclodextrin. In a more preferred embodiment, the complex is an inclusion complex.
The complex or inclusion complex may be a solid or in solution. The solid complex
may be administered directly to a subject, or may be reconstituted in an aqueous
environment. The solid complex can be contacted with an aqueous medium *in vitro*,
10 that is subject to predilution prior to administration to the subject, or *in vivo*, that is,
contacted with aqueous environment of the subject, such as in the gastrointestinal tract.
The complex can also be present in a liquid solution, preferably an aqueous solution,
and may be administered directly to a subject.

In another embodiment, the present invention provides for compositions
15 comprising a modafinil compound and a cyclodextrin. Preferably the composition is
pharmaceutically acceptable, and optionally further comprises one or more
pharmaceutically acceptable excipients. In another embodiment, the compositions
comprise a complex of a modafinil compound and a cyclodextrin. Preferably, the
complex is an inclusion complex. Furthermore, the composition may be a solid or a
20 solution, preferably an aqueous solution.

Any cyclodextrin which enhances the aqueous solubility and/or provides for
bioavailable delivery of a modafinil compound may be used in the present invention. A
preferred cyclodextrin is one which yields a complex with the modafinil compound, and
more preferably, yields an inclusion complex. Preferably the cyclodextrin allows for
25 bioavailability of the modafinil compound, and more preferably allows for
bioavailability equal to or greater than that of the solid tablet form. In another aspect,
the appropriate cyclodextrin taste-masks the modafinil compound.

The cyclodextrins of the present invention can include the natural occurring
cyclodextrins and their derivatives. The natural cyclodextrins include α -cyclodextrin,
30 β -cyclodextrin, and γ -cyclodextrin, with a preferred being β -cyclodextrin. Derivatives
are typically prepared by modifying the hydroxyl groups located on the exterior, or
hydrophilic side of the cyclodextrin. The modifications can be made to increase the

aqueous solubility and the stability of the complex and can modify the physical characteristics of the complex including the formation and dissociation of the complex.

The types and degree of modification, as well as their preparation, are well known in the art. See, for example, Szejtli, J., *Cyclodextrins and Their Inclusion Complexes*,
5 Akadémiai Kiadó: Budapest, **1982**; U.S. Pat. No. 5,024,998; U.S. Pat. No. 5,874,418 and U.S. Pat. No. 5,660,845, and references contained therein, all of which are incorporated herein in their entireties.

Any of the natural cyclodextrins can be derivatized, with derivatives of β -cyclodextrin being preferred. Cyclodextrin derivatives include alkylated cyclodextrins,
10 preferably methyl-, dimethyl-, trimethyl- and ethyl- β -cyclodextrins; hydroxyalkylated cyclodextrins, including hydroxyethyl-, hydroxypropyl-, and dihydroxypropyl- β -cyclodextrin; ethylcarboxymethyl cyclodextrins; sulfate, sulfonate and sulfoalkyl cyclodextrins, preferably β -cyclodextrin sulfate, β -cyclodextrin sulfonate, and β -cyclodextrin sulfobutyl ether; as well as polymeric cyclodextrins. Other cyclodextrin
15 derivatives can be made by substitution of the hydroxy groups with saccharides, such as glucosyl- and maltosyl- β -cyclodextrin.

Preferred cyclodextrins include the naturally occurring cyclodextrins, methyl- β -cyclodextrin, dimethyl- β -cyclodextrin, trimethyl- β -cyclodextrin, 2-hydroxymethyl- β -cyclodextrin, hydroxyethyl- β -cyclodextrin, 2-hydroxypropyl- β -cyclodextrin, 3-
20 hydroxypropyl- β -cyclodextrin, β -cyclodextrin sulfate, β -cyclodextrin sulfonate, or β -cyclodextrin sulfobutyl ether. Most of these are commercially available from such suppliers as Aldrich Chemical Company, Milwaukee Wisconsin and Wacker Chemicals, New Canaan, Connecticut. More preferred cyclodextrins include β -cyclodextrin, hydroxypropyl- β -cyclodextrin and β -cyclodextrin sulfobutyl ether.

25 A preferred cyclodextrin is one which improves the aqueous solubility of the modafinil compound of 0.44 mg/ml, and more preferably allows for a pharmaceutically useful concentration of a modafinil compound. Preferably the aqueous solubilization of the modafinil compound is at least about 10 mg/ml, and more preferably is at least 20 mg/ml. In certain embodiments, the solubility of a modafinil compound is from about
30 10 or 20 to about 100 mg/ml, more preferably from about 10 to about 50 mg/ml. In other embodiments, the solubility of a modafinil compound is from about 20 to about 50 mg/ml.

The aqueous solubility of the modafinil compound can be enhanced by the

-10-

formation of a complex, preferably an inclusion complex, with a cyclodextrin. The degree of complexation can vary, and is dependant on the size of the drug, the degree of inclusion, the type of cyclodextrin and the concentration of the cyclodextrin. The molar ratio of drug:cyclodextrin inclusion complexes can vary. The present inventors have
5 found that modafinil:cyclodextrin has a molar ratio of 1:1, that is, one molecule of the drug fits within the cavity of one cyclodextrin molecule. The present invention contemplates a molar ratio of cyclodextrin to a modafinil compound to be in the range from about 0.8:1 to 10:1, preferably from about 1:1 to about 3:1, and most preferably about 1:1. The molar ratio can be readily determined by preparing a saturated
10 cyclodextrin solution, and mixing the drug to form the complex. The complex can then be isolated by the various means described herein, and the complex can be analyzed to determine the proper ratio.

Various methods are known in the art to prepare drug:cyclodextrin complexes, including the solution method, co-precipitation method, the slurry method, the kneading
15 method and the grinding method. See T. Loftsson, *Pharmaceutical Technology*, **1999**, 12, 41-50. In the solution method, the drug, either as a solid or in a solution, is added to a solution containing an excess amount of cyclodextrin. It is also possible to add an excess of the drug to an aqueous cyclodextrin solution. The mixture is agitated, and may optionally be heated, until an equilibrium is reached, which may take several hours
20 or several days. The equilibrated solution is then filtered or centrifuged to give a clear solution of the drug-cyclodextrin complex. The clear solution can be directly administered to a subject, or a solid complex can be obtained by removal of the water by evaporation (such as spray-drying), sublimation (such as lyophilization) or other drying means well known in the art.

25 A solid complex may also be obtained by the precipitation method. Often, the cyclodextrin complexes precipitate upon cooling of the solution. Otherwise, a solvent in which the complex has minimal solubility, typically an organic solvent, is used to precipitate the solid complex. The precipitate containing the complex can then be filtered or centrifuged to obtain a solid drug-cyclodextrin complex. A generally less
30 effective method of preparing a solid complex mixture is to grind a dry mixture of the drug and cyclodextrin in a sealed container which is then gently heated to a temperature between 60-140°C.

-11-

If the drug is poorly water-soluble, the slurry or kneading methods can be employed. The drug and cyclodextrin can be suspended in water to form a slurry, which is similarly stirred and/or heated to equilibration. The complex can be collected by filtration or by evaporation of the water. The kneading method is similar to the
5 slurry method, whereby the drug and cyclodextrin are mixed with a minimal amount of water to form a paste. The complex can be isolated by methods similar to those discussed above.

There are various physicochemical methods to determine the formation of an inclusion complex in solution, including UV, circular dichroism and fluorescence
10 spectroscopy. Nuclear magnetic resonance and potentiometry can also show complexation. Solid cyclodextrin complexes can be studied by powder X-ray diffractometry, differential scanning calorimetry or thermogravimetry.

The above methods generally utilize an excess amount of cyclodextrin to maximize equilibration of a cyclodextrin:drug complex. The amount of cyclodextrin in
15 the desired formulation is directly related to the amount of the desired drug concentration and the molar ratio of cyclodextrin:drug in the complex. The present inventors have found that modafinil typically forms a 1:1 complex with β -cyclodextrin. As such, a 2% hydroxypropyl- β -cyclodextrin ("HP β CD") solution will then solubilize about 4.4 mg/ml of a modafinil compound. A 20% HP β CD solution will solubilize
20 about 39.5 mg/ml of modafinil. A 40% HP β CD solution solubilizes about 78.4 mg/ml of modafinil. The typical saturation point of HP β CD in water is about 50%. Solutions with greater than about 30% HP β CD can form a 1:1 inclusion complex with an equivalent amount of modafinil, but generally get cloudy upon cooling to room temperature. Hence, less than 1 molar equivalent of modafinil is typically used at these
25 higher concentrations of cyclodextrin.

The modafinil compound:cyclodextrin mixtures of the present invention comprise modafinil compounds, which may be readily prepared by one skilled in the art using conventional methods. Methods for preparing modafinil and various derivatives appear in U.S. Pat. No. 4,177,290, and methods for preparing other modafinil
30 compounds appear in U.S. Pat. No. 4,927,855, 5,719,168 and in U.S. Patent Application No. 60/204,789.

A therapeutically effective amount of the modafinil compound:cyclodextrin mixtures can be administered for the treatment of a disease or disorder. In particular,

-12-

the mixtures can be used in the treatment of sleepiness, such as excessive daytime sleepiness associated with narcolepsy, or sleepiness associated with sleep apneas, tiredness, Parkinson's disease, cerebral ischemia, stroke, sleep apneas, eating disorders, attention deficit hyperactivity disorder, cognitive dysfunction or fatigue, such as fatigue
5 resulting from multiple sclerosis ("MS fatigue"); and for promotion of wakefulness, stimulation of appetite, or stimulation of weight gain.

In certain embodiments, the modafinil compound:cyclodextrin mixtures comprise at least one unit dose of a modafinil compound. In certain more preferred
10 embodiments, the mixtures comprise one unit dose of modafinil. Preferable daily doses of modafinil range from about 0.01 to 100 mg/kg of body weight. By way of general guidance, daily doses for humans range from about 0.1 mg to about 2000 mg. Preferably the unit dose range is from about 1 to about 500 mg administered one to four times a day, and even more preferably from about 10 mg to about 400 mg, one to two times a day. In certain preferred embodiments, the unit dose is 100 or 200 mg. In other
15 preferred embodiments, a unit dose is one that is necessary to achieve a blood serum level of about 0.05 to 30 $\mu\text{g/ml}$, and more preferably, of about 1 to about 20 $\mu\text{g/ml}$ in a subject.

In other embodiments, the addition of a cyclodextrin can enhance the bioavailability of a modafinil compound. Preferably, the modafinil compound is
20 bioavailable upon oral administration. The bioavailability of a modafinil compound can be measured by tracing the blood serum level of the modafinil compound in a subject over time. The solid tablet form of a modafinil compound is used as a basis for comparison. In a certain embodiment, the modafinil compound:cyclodextrin mixtures provide substantially the blood serum level profile shown in FIG. 1 when administered
25 to a subject. Any blood serum level profile is substantially that of FIG. 1 if the profile falls within $\pm 15\%$ of either the 50% cyclodextrin:modafinil curve in FIG. 1, or the blood serum concentrations of modafinil at 0.25, 0.5, 1, 2, 4 and 6 h as shown in Table 2. Preferably the blood serum level profile is obtained upon administration to humans or rats.

30 In other embodiments, the modafinil compound:cyclodextrin mixtures provide at least a 25% increase in the blood serum level relative to a solid dose of a modafinil compound. In particular, the modafinil compound:cyclodextrin mixtures provide from

-13-

about a 25-500% increase, preferably from about a 25-200% increase, and more preferably a 25-100% increase in blood serum levels over time. In certain embodiments, the blood serum level profile was obtained upon administration to humans or rats. Preferably the modafinil compound:cyclodextrin complex is in solution.

In addition, the modafinil compound:cyclodextrin mixtures can provide a sharp increase of the modafinil compound in the blood serum within the first hour of administration. In certain embodiments, the modafinil compound:cyclodextrin mixtures provides at least about a 50% increase in the blood serum level within the first hour of administration, relative to the solid dose of modafinil. In particular, the increase ranges from about 50-400%, preferably from about 50-200% increase, and more preferably a 50-100% increase in blood serum levels within the first hour of administration relative to a solid dose of modafinil. In certain embodiments, the blood serum level profile is obtained upon administration to humans or rats. Preferably the modafinil compound:cyclodextrin complex is in solution.

In a further embodiment, cyclodextrins mask the bitter taste of the modafinil compound, thereby making the modafinil compound more palatable. The modafinil compounds, in granular form, or in solution have a bitter, metallic taste, making them less desirable for oral administration. The compositions of the present invention comprise a modafinil compound and a cyclodextrin wherein the modafinil compound is effectively taste-masked. Preferably, the modafinil compound is complexed with the cyclodextrin. In certain embodiments, the taste-masked composition is a solution, preferably an aqueous solution. In other embodiments, the taste-masked composition is a solid. In certain preferred embodiments, the modafinil compound in the presence of a cyclodextrin has a concentration of at least 10 mg/ml, and more preferably has a concentration of at least 20 mg/ml

In yet another embodiment, the present invention provides for modafinil compound:cyclodextrin mixtures that are suitable for oral or parenteral administration to a subject. A preferred mode of administration is oral, and includes ingestion in the form of a liquid composition, such as a solution, syrup, or elixir; or as a solid, such as a tablet, capsule or powder or granular form for direct administration or for re-constitution in an aqueous solution.

In certain embodiments, the mixtures are contained in a capsule. In particular,

-14-

aqueous mixtures are generally contained in hard capsules, comprising gelatin, hydroxypropylmethylcellulose ("cellulose"), or starch, while in general, solid or predominantly non-aqueous mixtures are generally contained in soft gelatin capsules. In other embodiments, the mixtures are in a syrup or elixir. Syrups typically comprise 85% sucrose in water, and elixirs typically comprise about 25% alcohol. The syrups and elixirs optionally further comprise sweetening and flavoring agents, as well as other excipients known in the art.

The compositions may also be prepared in admixture with additional pharmaceutically-acceptable excipients to further promote effective therapeutic use.

The excipients may include lipids, for example, those which are useful to change particle size; antibacterial agents such as benzyl alcohol or methyl paraben; antioxidants such as ascorbic acid, sodium bisulfite, and fatty acid esters of ascorbic acid, such as ascorbyl palmitate; chelating agents such as ethylene diaminetetraacetic acid; buffers such as acetates, citrates or phosphates and agents for the adjustment of tonicity such as sodium chloride or dextrose; binders, such as various starches and celluloses, agar, gum arabic, and traganth gum; lubricants, such as talc, magnesium or calcium stearate or aluminum silicate; or other excipients such as flavorings, sweetening agents and coloring agents. Other appropriate excipients, appropriate to their form, can readily be determined by one skilled in the art, and may further include those found in *The Handbook of Pharmaceutical Excipients*, 2nd Ed.; The Pharmaceutical Press: London, 1994.

The materials, methods, and examples presented herein are intended to be illustrative, and not to be construed as limiting the scope or content of the invention. Unless otherwise defined, all technical and scientific terms are intended to have their art-recognized meanings.

Examples

A. Materials:

All the materials in the following examples are commercially available or can be readily prepared by one skilled in the art by known or readily available literature methods. Hydroxypropyl- β -cyclodextrin was purchased as C* Cavitron 82005, from Cerestar USA, Inc., Hammond, Indiana. A taste-masking agent, Bell Bitter Blocker was purchased from Bell Flavors and Fragrances, Northbrook, Illinois. A sweetener,

-15-

Pharmasweet powder was purchased from Crompton and Knowles, Mahwah, New Jersey. The solvents were USP/NF grade or better.

B. Methods:**1. HPLC Measurement of Modafinil Concentrations**

5 The following HPLC method may be used to measure the modafinil compound content in the compositions. Filter a solution saturated with a modafinil compound through a 1.2 μ m syringe filter. Dilute 10 μ L of the clear solution to 1mL with 990 μ L of dimethylsulfoxide (Fischer Certified ACS grade). Take 10 μ L of the diluted solution for the HPLC analysis, with the following representative column conditions:

10 Flow rate: 1.2mL/min.

Column: ODS, 4.6 x 20mm, Column Temp: 30 °C

Mobil phase: 80%(65% Acetonitrile/35%1M phosphate buffer) 20% water

Analysis time: 5 minutes

15 Wavelength: 222 nanometers

Concentration can be calculated by comparison to area from a modafinil compound standard used at 0.4mg/mL with appropriate dilution.

2. Method for Measurements of Blood Level in Rats Given Modafinil Solutions

Adult male Sprague-Dawley rats were allowed to fast overnight prior to
20 administration. Each formulation was administered to the rats via oral gavage, with the dose of a modafinil compound being 100 mg/kg in a dose volume of 3.3 ml/kg. Blood was collected from the lateral tail vein at 0.25, 0.5, 1, 2, 4 and 6 hours post dose. The blood was put on wet ice and centrifuged at 13,000RPM for 10 minutes. The supernatant (plasma) was collected and frozen on dry ice, and stored at -70 °C until
25 analysis. The blood serum levels of the modafinil compound in these experiments were measured by LC/MS.

Example 1: Preparation of Modafinil in aqueous 50% Hydroxypropyl- β -Cyclodextrin Solution

30 A solution of hydroxypropyl- β -cyclodextrin (3.53 grams) in 3.54 grams of water was stirred with warming at 60-70 °C to give a clear, slightly viscous solution. To this solution modafinil(micronized)(0.1815 grams) was added in one portion and stirred

-16-

until no particulate matter remained. Cooling to room temperature gave a volume of near 6 mL with no precipitate formation and a modafinil concentration of approximately 30 mg/mL.

Example 2: Syrup Formulations of Modafinil:HP β CD Mixtures

- 5 The following formulations were prepared by combining the ingredients listed below and warming the solution to 65-70 °C. The formulations are clear upon cooling to room temperature.

Table 1:
Exemplary Modafinil:HP β CD Syrup Formulations

EXAMPLE	INGREDIENTS	AMOUNT/GRAMS
2-A	1) Modafinil	0.38
	2) 70% maltitol	8.38
	3) 40% (w:w) aq. C* Cavitron 82005	35.32
2-B	1) Modafinil	0.11
	2) 85% maltitol	2.72
	3) 50% (w:w) aq. C* Cavitron 82005	9.39
	4) Bell Bitter Blocker	0.36
	5) Pharnasweet powder	0.01
2-C	1) Modafinil	0.10
	2) 50% (w:w) aq. C* Cavitron 82005	7.97
	3) Sucrose	2.36
	4) 67% (w:w) aq. Sucrose syrup	2.12
	5) Sodium saccharin	0.08
	6) Pharnasweet powder	0.01
2-D	1) Modafinil	0.10
	2) 50% (w:w) aq. C* Cavitron 82005	8.53
	3) 67% (w:w) aq. Sucrose syrup	0.40
	4) Corn Syrup	2.77
	5) Pharnasweet powder	0.01

10 **Example 3: Blood Serum Levels of Modafinil in Rats**

- The blood serum levels of modafinil in rats, upon administration of compositions of Example 1, is shown below in Table 2. The Oraplus® composition is intended to mimic the bioavailability of solid modafinil dosed in an oral fashion such as a tablet, but without the difficulty of administering a tablet to the rat. Oraplus® is an
- 15 oral suspending vehicle that is commercially available (Paddock Laboratories,

-17-

Minneapolis, MN), and is primarily composed of purified water, microcrystalline cellulose, sodium carboxymethylcellulose, xanthan gum, carrageenan, citric acid and sodium phosphate (as buffers), simethicone (antifoaming agent), and potassium sorbate and methyl paraben (preservatives).

5

Table 2:
Blood Serum Levels of Modafinil in Rats

Modafinil Solutions	Example 1	Oraplus
TIME (Hrs.)		
0.25	11.65	3.4
0.5	21.3	4.9
1	19.7	3.0
2	7.1	1.9
4	1.8	0.4
6	0.5	0.2

This data is represented graphically in FIG. 1.

As those skilled in the art will appreciate, numerous modifications and
10 variations of the present invention are possible in light of the above teachings. It is
therefore understood that within the scope of the appended claims, the invention may be
practiced otherwise than as specifically described herein, and the scope of the invention
is intended to encompass all such variations.

-18-

CLAIMS:

What is claimed is:

1. A complex of a modafinil compound and a cyclodextrin.
2. A complex of a claim 1, where the modafinil compound has an aqueous
5 solubility of at least 10 mg/ml.
3. The complex of claim 1, wherein the complex is an inclusion complex.
4. The complex of claim 3, wherein the modafinil compound is modafinil
and the cyclodextrin is a β -cyclodextrin.
5. The complex of claim 3, wherein the cyclodextrin is α -cyclodextrin, β -
10 cyclodextrin, γ -cyclodextrin, dimethyl- β -cyclodextrin, trimethyl- β -cyclodextrin, 2-
hydroxymethyl- β -cyclodextrin, 2-hydroxypropyl- β -cyclodextrin, 3-hydroxypropyl- β -
cyclodextrin, β -cyclodextrin sulfate, β -cyclodextrin sulfonate, or β -cyclodextrin
sulfobutyl ether.
6. The complex of claim 5, wherein the cyclodextrin is 2-hydroxypropyl- β -
15 cyclodextrin.
7. The complex of claim 2, wherein the molar ratio of cyclodextrin to the
modafinil compound is from about 10:1 to about 0.8:1.
8. The complex of claim 7, wherein the molar ratio of cyclodextrin to the
modafinil compound is about 1:1.
9. The complex of claim 2, wherein the modafinil compound has an
20 aqueous solubility of at least 20 mg/ml.

-19-

10. The complex of claim 1, wherein the complex is in solution.

11. The complex of claim 1, wherein the complex is a solid.

12. A complex of a modafinil compound and a cyclodextrin, wherein the modafinil compound is bioavailable upon oral administration to a subject.

5 13. A composition comprising a modafinil compound and a cyclodextrin.

14. The composition of claim 13, wherein the modafinil compound has an aqueous solubility of at least 10 mg/ml.

15. The composition of claim 13, wherein the complex is pharmaceutically acceptable.

10 16. The composition of claim 15, further comprising one or more pharmaceutically acceptable excipients.

17. The composition of claim 15, wherein the modafinil compound is modafinil and the cyclodextrin is a β -cyclodextrin.

15 18. The pharmaceutical composition of claim 15, wherein modafinil and the cyclodextrin form an inclusion complex.

19. The composition of claim 18, wherein the inclusion complex is in solution.

20. The composition of claim 18, wherein the inclusion complex is a solid.

20 21. The composition of claim 14, wherein the modafinil compound has an aqueous solubility of at least 20 mg/ml.

-20-

22. The composition of claim 13, wherein the molar ratio of cyclodextrin to the modafinil compound is from about 10:1 to about 0.8:1.
23. The complex of claim 22, wherein the molar ratio of cyclodextrin to the modafinil compound is about 1:1.
- 5 24. The composition of claim 13, comprising one or more unit doses of modafinil.
25. The composition of claim 24, comprising one unit dose of modafinil.
26. The composition of claim 25, wherein the unit dose is 200 mg of modafinil.
- 10 27. The composition of claim 25, wherein the unit dose is 100 mg of modafinil.
28. A pharmaceutical composition comprising a modafinil compound and a cyclodextrin wherein the composition is aqueous and suitable for oral consumption.
- 15 29. A method of preparing a complex of a modafinil compound and a cyclodextrin comprising contacting the modafinil compound with the cyclodextrin in an aqueous medium.
30. The method of claim 29, wherein the composition comprises an inclusion complex of a modafinil compound and a cyclodextrin.
- 20 31. The method of claim 29, wherein the complex is dried and isolated as a solid.
32. A method of treating a disease or disorder in a subject, comprising administering a therapeutically effective amount of a composition of a modafinil compound and a cyclodextrin to a subject.

-21-

33. The method of claim 32, wherein the composition is administered for the treatment of sleepiness, tiredness, Parkinson's disease, cerebral ischemia, stroke, sleep apneas, eating disorders, attention deficit hyperactivity disorder, cognitive dysfunction or fatigue; and for the promotion of wakefulness, stimulation of appetite, or stimulation
5 of weight gain.

34. The method of claim 32, wherein the composition is administered orally.

35. The composition of claim 13, wherein the composition provides at least a 25% increase in the blood serum level of a modafinil compound in a mammal relative to a solid dose of modafinil compound.

10 36. The composition of claim 35, wherein the mammal is a human or a rat.

37. The composition of claim 35, wherein the composition is a solution.

38. The composition of claim 13, wherein the composition provides at least a 50% increase in the blood serum level of a modafinil compound in a mammal within the first hour of administration relative to a solid dose of a modafinil compound.

15 39. The composition of claim 38, wherein the mammal is a human or a rat.

40. The composition of claim 38, wherein the composition is a solution.

41. A composition comprising a modafinil compound and a cyclodextrin wherein the modafinil compound is taste-masked.

20 42. The composition of claim 41, wherein the modafinil compound is modafinil and the cyclodextrin is a β -cyclodextrin.

43. The composition of claim 41, wherein the modafinil compound is present at a concentration of at least 10 mg/ml.

-22-

44. The composition of claim 13, wherein the composition is a solid in the form of a tablet or a capsule.

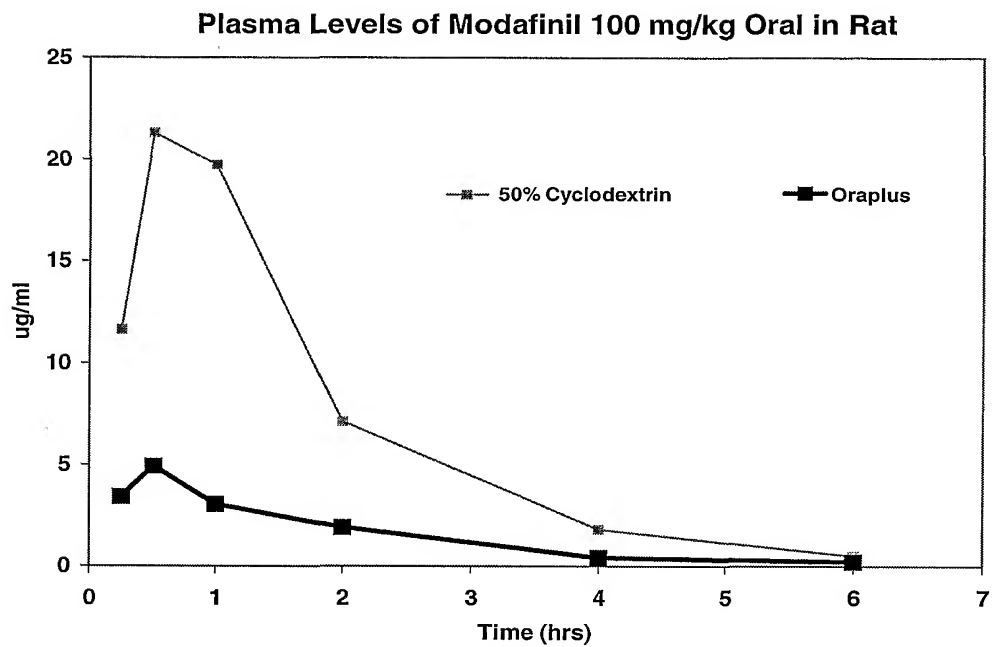
45. The composition of claim 13 or 41, wherein the composition is a syrup or elixir.

5 46. The composition of claim 13, wherein the modafinil compound is modafinil and the cyclodextrin is hydroxypropyl- β -cyclodextrin.

47. The composition of claim 46, wherein the composition comprises modafinil in an aqueous 50% hydroxypropyl- β -cyclodextrin solution.

10 48. The composition of claim 13, which has substantially the blood serum profile of FIG. 1.

1 / 1

**Figure 1**